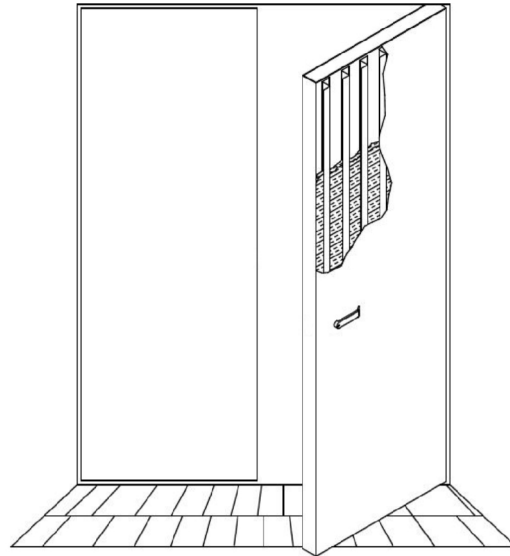


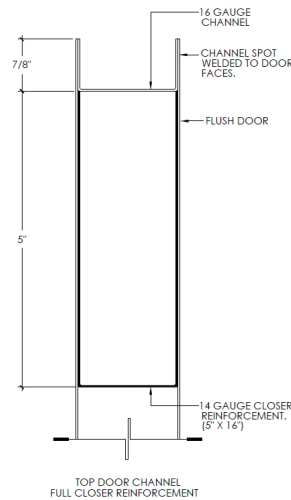
Steel Stiffened Core – Standard Specifications

Syntégra's steel-stiffened core construction offers the greatest protection for the most challenging and abusive environments. Fortified with 20 gauge (minimum) welded vertical stiffeners, it provides enhanced strength for high-traffic areas.

- Material: A60 Galvanneal
 - Optional A90 per ASTM A653
- Gauges available: 18 GA (Std.), 16 GA
- Door thickness: 1-3/4" Std.
- 20 GA stiffeners 6" on center with fiberglass insulation between
 - Other stiffener gauges optional
- WHI label included with rated openings
- Primer paint conformance:
 - ANSI A250.10 - 1998
 - ASTM D610, D714, D2794, D3359



- Top and Bottom Channels: 18 GA welded to face sheets
 - Flush top cap optional
- Hardware Reinforcements
 - Hinges : 3/16"
 - Closers: 14 GA
 - Mag holders: 14 GA



SURFACE DOOR CLOSER NOTES:
FULL SURFACE CLOSER REINFORCEMENT IS APPLICABLE FOR BOTH PUSH OR PULL MOUNTED APPLICATIONS.

DRILL & TAP FOR DOOR CLOSER FASTENERS.
DO NOT USE THRU-BOLTS

- Elevation options

